



ISSUE 5

MAIN ALIGNMENT FROM STEP SIDE SHEETS AND NOT LADDER CAN FLOAT SIDE TO SIDE ON BOLT CLEARANCE

SITI HELICAL INLINE GEARBOX
 OUTPUT - 30 RPM
 SIZE - MNHLF/25/2
 RATIO - 44.22:1
 FOOT MOUNTED
 AM71ZA4 AEG-LAFERT MOTOR
 0.25KW 4 POLE
 OR SINGLE PHASE

DIMENSIONS IN METRIC
 THIRD ANGLE PROJECTION
 DO NOT SCALE DRAWING
 MARK PART NO. RD.....
 IN AREA MARKED X
 THIS DRAWING IS COPY RIGHT
 OF R & D AUTOMATION LTD.

TOLERANCE UNLESS
 OTHERWISE STATED
 1. EQU/ALS ± 0.25
 1.0 EQU/ALS ± 0.10
 1.00 EQU/ALS ± 0.01
 ANGULAR DIMENSIONS ± 1.2°

MACHINING SYMBOLS
 F MACHINE FINISH
 NS-N9
 G GROUND FINISH
 N2-N6

SCALE 1:1 @ A2
 DESIGNED RL
 DETAILED RL
 DATE 04/03/2011

R & D
 AUTOMATION LTD.
 Designers & builders of
 Special Purpose Machines
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 CORE MILLEN,
 WIMBORNE, DORSET,
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TITLE 25 x 200 x 2M STEP FEEDER
 MATERIAL
 HEAT TREATMENT N/A
 FINISH
 DRG No.
 RD 161/001-09
 REOD. 1
 ISSUE -1